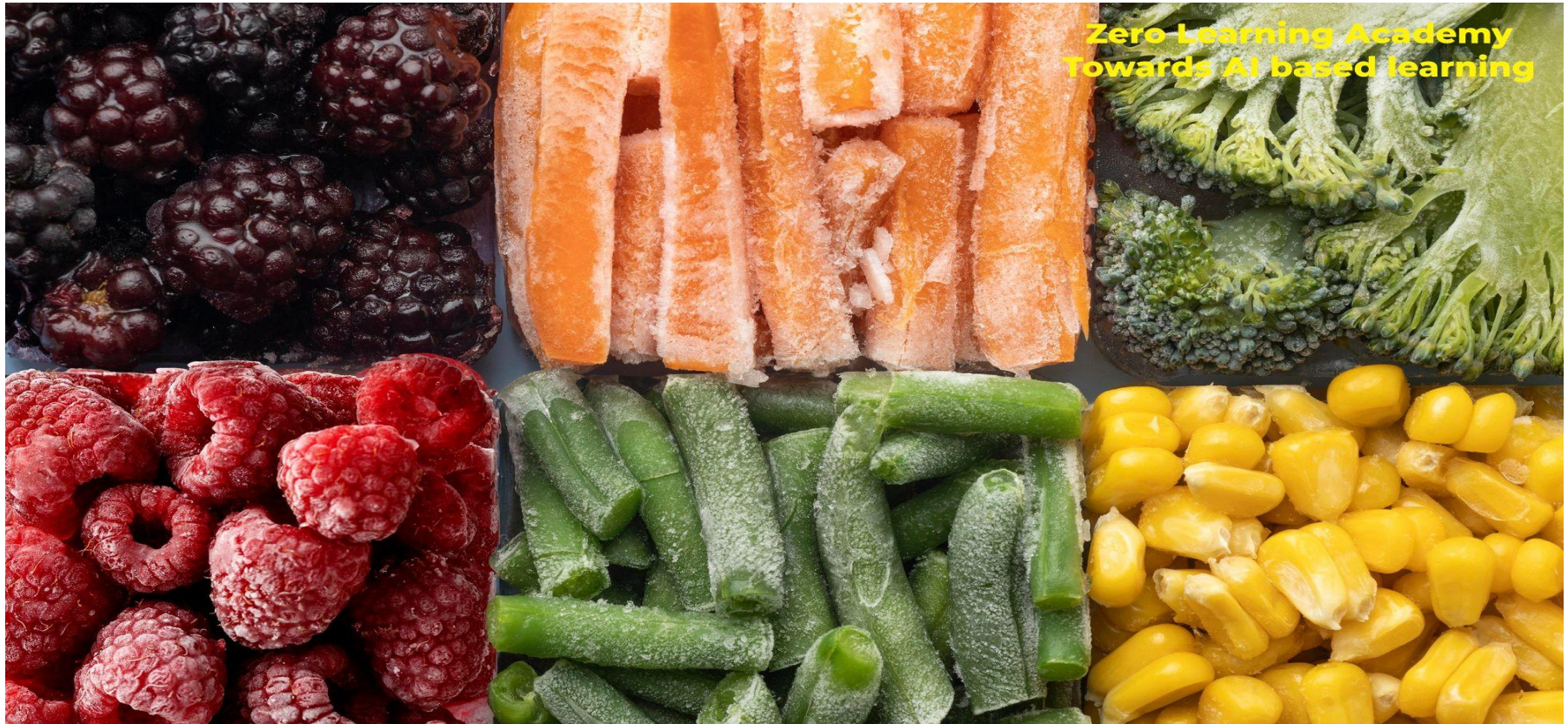


Quality changes in foods during frozen storage



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Food quality during frozen storage

- For a very large number of food products, freezing represents the best preservation method with respect to food quality.
- On the other hand, unless appropriate measures are taken, the deleterious effect of **long-term frozen storage** on all the sensory attributes of product may be significant.

- Frozen storage, even at fairly low temperature, does not mean the absence of deteriorative processes.
- On the contrary, frozen foods may undergo profound quality changes during frozen storage.
- While the rate of reactions is generally (but not always) slower in frozen foods.
- The expected shelf life, and therefore the time available for the reactions to take place, is long.



Effect of frozen storage on food quality

- The frozen storage may affect the food quality in several ways:
 - A. Effect on physical quality of food
 - B. Effect on nutritional quality of food
 - C. Effect on sensory quality of food
 - D. Effect on microbial quality of food



Effect on the physical quality of food

- The main **physical changes of foods verified during freezing processes** are related to the risk of freeze cracking, moisture migration, recrystallization of ice crystals and drip loss during thawing.

1) Freeze Cracking

- The **small ice crystals formed** with **high freezing rates** obtained with cryogenic freezers, allow preservation of food structure.
- However, products **may crack under those conditions**.
- This may happen when the **internal stress of unfrozen food is higher** than the **frozen material strength at food surface**.
- **To avoid cracking, a previous cooling step should be applied prior to freezing.**
- The reduction of the temperature gradients between the product and the freezing medium by providing a **pre-cooling step** **decrease significantly the risk of freeze cracking.**

2) Moisture Migration

- During freezing processes, when **cell contents are super cooled**, moisture movements may occur by an **osmotic mechanism**.
- The occurrence of **temperature fluctuations results in vapor pressure differences**, which are responsible for moisture migration.
- If frozen products are stored without an **adequate moisture barrier**, the ice on the food surface sublimates, since ice water pressure is higher than the environment vapor pressure.
- An **opaque dehydrated surface** is formed (**microscopic cavities previously occupied by ice crystals**) with an unsightly white color. This leads to **freezer burn**.

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3) Recrystallization

- Modifications in the **size, shape or orientation** of the ice crystals are known as "**recrystallization**" and usually lead to quality losses in some products.
- Recrystallization **reduces the advantages of fast freezing** leading to physico-chemical changes of food products.
- This process may happen in three different ways:
 - (i) **Isomass recrystallization** : changes in **surface shape or internal structure**.
 - (ii) **Accretive recrystallization**: linkage of **two adjacent ice crystals to form a large crystal** (), and
 - (iii) **Migratory recrystallization**:
 - increase of the average size of the crystal.
 - It is the **most important** and it is mainly related to **temperature fluctuations** during storage.
 - If temperature increases, the product's surface warms slightly, the ice crystals melt, moisture moves to **regions of lower vapor pressure and some areas will be dehydrated**.
 - When temperature decreases, **water vapor does not form new nuclei points and links to the existing ice crystals**.
 - This originates a reduction of the number of **small crystals and an increase of large crystals, disrupting the cellular structure**.
 - The recrystallization during storage and transportation may **lead to freeze-dried packaged product or to toughening of animal tissue**.

4) Drip Loss

- During ice formation, water is removed from the original location.
- However, during thawing, water may not be reabsorbed in the same regions, and usually drip loss is observed.
- **Size and location of ice crystals, rate of thawing, the extent of water reabsorption, the status of the tissue before freezing,** and the water-holding capacity of the tissue have a great influence on drip losses.
- The time required for thawing should be longer than the one used for freezing (for comparable temperature driving forces).
- In frozen meats, a slow thawing process at low temperatures will permit a better water diffusion in the thawed tissue and its relocation in the fibers.
- In vegetable tissues, the water is not reabsorbed.



Effect on the nutritional quality of food

- Some of the frequent types of nutritional deterioration in frozen foods are:
 - i. **Protein denaturation** resulting in toughening of muscle foods, protein–lipid interaction.
 - ii. **lipid oxidation and oxidative changes** in general (e.g. loss of some vitamins and pigments).



Effect on the sensory quality of food

- The sensory attributes affected by freezing viz., the flavor and color of foods are affected very slightly, if at all, by the process of freezing itself.
- The main quality factor that may be adversely affected by freezing is the texture.



Effect on microbial quality of food

- The freezing stage causes the apparent death of **10%-60%** of the viable microorganisms.
- Freezing inactivates the microbes by reducing their **enzymatic activity**.
- These values increase during frozen storage. Factors such as **low temperature, extracellular ice formation, intracellular ice formation, concentration of solutes and internal pressure** may be involved in the microbial inactivation.
- The **sensitivity of microorganisms** to the freezing process differs considerably.